

Technical Data Sheet

BALVER ZINN SOLDER WIRE

Brilliant B2012

Leaded flux cored solder wire, No-Clean, halide-free, ROLO

General Information

BALVER ZINN presents a new member of the **BRILLIANT** range of flux cored solder wires! **BALVER ZINN BRILLIANT B2012** is a halide-free rosin based formulation ideal for repair and touch-up applications. It gives fast and sustained wetting with low smoke and odor. Clear flux residue confers a shiny joint appearance. Flux residue is non-corrosive and may remain on the board without cleaning. Correct use prolongs soldering bit lifetime.

BALVER ZINN BRILLIANT B2012 is a No-Clean flux cored solder wire with a standard flux content of 2,2%.

BALVER ZINN BRILLIANT B2012 is available with wire diameters between 0,3 mm and 3,5 mm in alloys such as **Sn37Pb63** and **Sn36Pb62Ag2**.

Further information is available in the **BALVER ZINN** document "**5 Golden Rules for Hand Soldering**". Technical information, and other Technical Data Sheets, are available on our website, www.BALVERZINN.com. All documentation is available directly from Balver Zinn.

BALVER ZINN Product Range

The **BALVER ZINN** range of products for electronics manufacture also includes solder bar, solder paste and flux. In addition to the **SN100C®** family, **Balver Zinn** offers other patented and unpatented solder alloys for wave soldering, reflow and rework.

Product Properties

- Flux classification to J-STD-004: **ROLO**
- Solder wire classification to EN 61190-1-3: **ROLO**
- Also available with lead-free
- Ensures good wetting and flow during the soldering process
- Clear, dry, non-sticky residue
- Low spattering flux

Physical and Chemical Properties of BRILLIANT B2012 Flux

Acid value: J-STD-004; IPC-TM-650, Method 2.3.13; 06/04 A	220mg KOH/g ± 5%
Copper mirror test: J-STD-004; IPC-TM-650, Method 2.3.32; 06/04 D	L
Silver chromate paper test (qualitative): J-STD-004; IPC-TM-650, Method 2.3.33; 06/04 D	Pass
Flux solids content: J-STD-004; IPC-TM-650, Method 2.3.34; 06/04 C	Not applicable
Bromide und chloride (quantitative): J-STD-004; IPC-TM-650, Method 2.3.35; 06/04 C	Not applicable
Fluoride spot test: J-STD-004; IPC-TM-650, Method 2.3.35.1; 06/04 A	Pass
10 day copper corrosion test: J-STD-004; IPC-TM-650, Method 2.6.15; 06/04 C	Pass

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Reels

Weight	0,25 / 0,4 kg	0,5 / 1,0 kg	0,4 / 0,8 kg
Label	63/37	BZ	K80
Height	63 mm	80 mm	80 mm
External diameter	63 mm	76 mm	80 mm
Internal diameter	11 mm	30 mm	16 mm
Reels per carton	10	10	10

Physical Properties of Leaded Alloys

BRILLIANT B2012

Is available in the following leaded alloys

Alloy	Composition	MP/°C
Sn63Pb37	Sn63Pb37	183
Sn62Pb36Ag2	Sn62Pb36Ag2	179
Sn60Pb40	Sn60Pb40	183 – 188

Formats

Parameter	Standard
Wire diameter / mm	0,3 / 0,5 / 0,8 / 1,0 / 1,5 / 2,0 / 2,5 / 3,0 / 3,5
Flux content / %	2,2

Other diameters, flux contents and features are available on request

Storage conditions/shelf life

Dry at room temperature/minimum 2 years

Safety advice

Before use please refer to the appropriate SDS

Although the information in this data sheet is considered accurate, the measured values do not represent assured properties or delivery specifications. Because of the wide range of potential materials and applications, and with respect to possible protective rights and third parties, Balver Zinn Josef Jost GmbH & Co. KG **cannot** accept any liability.

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Balver Zinn Josef Jost GmbH & Co. KG

Balve; Germany

☎: +49 2375 915 0

✉: cja@balverzinn.com

✓: www.balverzinn.com

Cobar Europe BV

Breda; The Netherlands

☎: +31 76 544 55 66

✉: info@cobar.com

✓: www.cobar.com

Cobar Solder Products Inc.

Little River; USA

☎: +1 (843) 734 1491

✉: info.usa@cobar.com

✓: www.cobar.com