

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 1 of 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Further trade namespossible alloys: Sn60Pb40; Sn63Pb37; Sn64Pb36; Sn60Pb38Cu2; Sn60Pb38Ag2; Sn60Pb36Ag4;
Sn62Pb36Ag2; Pb60Sn40; Pb90Sn10; Pb62Sn27Ag3; Pb93Sn5Ag2; Pb95,5Sn3Ag1,5

2220; 3135; B2012; 26Q; 32Q; B211; Cobar 393

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Solder wire

Uses advised against

Any non-intended use.

1.3. Details of the supplier of the safety data sheet

Company name:	Balver Zinn Josef Jost GmbH & Co. KG	
Street:	Blintroper Weg 11	
Place:	D-58802 Balve	
Telephone:	+49 2375 915-0	Telefax: +49 2375 915-1700
Responsible Department:	sds@balverzinn.com	

1.4. Emergency telephone number: Chemtrec: +44(0) 870-8200418

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture**Regulation (EC) No. 1272/2008**

Hazard categories:

Reproductive toxicity: Repr. 1A

Reproductive toxicity: Lact.

Specific target organ toxicity - repeated exposure: STOT RE 1

Hazard Statements:

May damage fertility. May damage the unborn child.

May cause harm to breast-fed children.

Causes damage to organs through prolonged or repeated exposure.

2.2. Label elements**Additional advice on labelling**

Labelling according to Regulation (EC) No. 1272/2008 [CLP]: none

For this product, a hazard label is not required according to section 1.3.4 of the CLP regulation.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

No risks worthy of mention. Please observe the information on the safety data sheet at all times.

SECTION 3: Composition/information on ingredients

3.2. Mixtures**Chemical characterization**

Solder wire

Hazardous components

CAS No	Chemical name	Quantity
--------	---------------	----------

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 2 of 11

	EC No	Index No	REACH No	
	Classification according to Regulation (EC) No. 1272/2008 [CLP]			
7439-92-1	lead massive [particle diameter >= 1 mm]			95 - <= 100 %
	231-100-4	082-014-00-7	01-2119513221-59	
	Repr. 1A, Lact., STOT RE 1; H360FD H362 H372			
7440-31-5	tin			2 - 65 %
	231-141-8		01-2119486474-28	
7440-22-4	silver			0,2 - 5 %
	231-131-3		01-2119555669-21	
7440-50-8	copper			0 - 5 %
	231-159-6			
65997-06-0	Rosin, hydrogenated			1 - < 5 %
	266-041-3			

Full text of H and EUH statements: see section 16.

Further Information

This mixture contains the following substances of very high concern (SVHC) which are included in the Candidate List according to Article 59 of REACH: lead massive [particle diameter >= 1 mm] CAS n°: 7439-92-1

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

After inhalation

In case of accident by inhalation: remove casualty to fresh air and keep at rest. When in doubt or if symptoms are observed, get medical advice.

After contact with skin

No special measures are necessary.

The melted product can cause severe burns. After contact with molten product, cool skin area rapidly with cold water. Burns caused by molten material must be treated clinically.

After contact with eyes

No special measures are necessary.

After ingestion

No special measures are necessary.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Sand

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 3 of 11

Extinguishing powder

D -powder

Unsuitable extinguishing media

Extinguishing media which must not be used for safety reasons:

Water

High power water jet

Water spray jet

5.2. Special hazards arising from the substance or mixtureCan be released in case of fire: Gas/vapours, irritant. Carbon monoxide Carbon dioxide (CO₂). Nitrogen oxides (NO_x). Metal oxide smoke, toxic**5.3. Advice for firefighters**

In case of fire and/or explosion do not breathe fumes.

In case of fire: Wear self-contained breathing apparatus.

Additional information

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

See protective measures under point 7 and 8.

6.2. Environmental precautions

No special measures are necessary.

6.3. Methods and material for containment and cleaning up

Take up mechanically, placing in appropriate containers for disposal.

Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

If local exhaust ventilation is not possible or not sufficient, the entire working area must be ventilated by technical means. Process within closed systems.

Do not breathe smoke. Do not breathe dust.

Advice on protection against fire and explosion

No special fire protection measures are necessary.

Further information on handling

General protection and hygiene measures: See section 8.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

No special measures are necessary.

Advice on storage compatibility

Do not store together with: Explosives. Oxidizing solids. Oxidizing liquids. Radioactive substances. Infectious substances.

7.3. Specific end use(s)

refer to chapter 1.

SECTION 8: Exposure controls/personal protection

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 4 of 11

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
7440-50-8	Copper, dusts and mists (as Cu)	-	1		TWA (8 h)	WEL
		-	2		STEL (15 min)	WEL
7440-50-8	Copper, fume	-	0.2		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL
-	Lead other than lead alkyls	-	0.15		TWA (8 h)	CLAW
		-	-		STEL (15 min)	CLAW
7440-22-4	Silver, metallic	-	0.1		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL
-	Tin compounds, inorganic, except SnH ₄ , (as Sn)	-	2		TWA (8 h)	WEL
		-	4		STEL (15 min)	WEL

Biological Monitoring Guidance Values (EH40)

CAS No	Substance	Parameter	Value	Test material	Sampling time
7439-92-1	Lead (woman of reproductive capacity)	lead	20 µg/dl	blood	Random

DNEL/DMEL values

CAS No	Substance	DNEL type	Exposure route	Effect	Value
7440-31-5	tin	Consumer DNEL, long-term	inhalation	systemic	3,476 mg/m ³
		Consumer DNEL, acute	inhalation	systemic	3,476 mg/m ³
		Worker DNEL, long-term	inhalation	systemic	11,75 mg/m ³
		Worker DNEL, acute	inhalation	systemic	11,75 mg/m ³
		Consumer DNEL, long-term	dermal	systemic	80 mg/kg bw/day
		Worker DNEL, acute	dermal	systemic	133,3 mg/kg bw/day
		Consumer DNEL, acute	dermal	systemic	80 mg/kg bw/day
		Worker DNEL, long-term	dermal	systemic	133,3 mg/kg bw/day
		Consumer DNEL, acute	oral	systemic	80 mg/kg bw/day
		Consumer DNEL, long-term	oral	systemic	80 mg/kg bw/day
7440-22-4	silver	Consumer DNEL, long-term	oral	systemic	1,2 mg/kg bw/day
		Worker DNEL, long-term	inhalation	systemic	0,1 mg/m ³
		Consumer DNEL, long-term	inhalation	systemic	0,04 mg/m ³
7440-50-8	copper	Worker DNEL, acute	dermal	systemic	273 mg/kg bw/day
		Consumer DNEL, acute	dermal	systemic	273 mg/kg bw/day

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 5 of 11

Consumer DNEL, acute	inhalation	systemic	20 mg/m³
Worker DNEL, long-term	inhalation	local	1 mg/m³
Consumer DNEL, long-term	dermal	systemic	137 mg/kg bw/day
Worker DNEL, long-term	dermal	systemic	137 mg/kg bw/day
Worker DNEL, acute	inhalation	systemic	20 mg/m³
Consumer DNEL, long-term	inhalation	local	1 mg/m³

PNEC values

CAS No	Substance		Value
Environmental compartment			
7440-22-4	silver		
Soil			1,41 mg/kg
Freshwater			0,00004 mg/l
Marine sediment			438,13 mg/kg
Freshwater sediment			438,13 mg/kg
Marine water			0,00086 mg/l
Micro-organisms in sewage treatment plants (STP)			0,025 mg/l
7440-50-8	copper		
Freshwater			0,0078 mg/l
Marine water			0,0052 mg/l
Freshwater sediment			87 mg/kg
Marine sediment			678 mg/kg
Micro-organisms in sewage treatment plants (STP)			0,23 mg/l
Soil			65 mg/kg

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.
Process within closed systems.

Protective and hygiene measures

Keep away from food, drink and animal feedingstuffs. Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff. Use protective skin cream before handling the product.

Eye/face protection

Wear eye/face protection.

Hand protection

Wear suitable gloves.

for coarse soldering works: heat insulating.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

In the case of wanting to use the gloves again, clean them before taking off and air them well. Before using check leak tightness / impermeability.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 6 of 11

Skin protection

Protective clothing (heat-resistant)

Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required.

Respiratory protection necessary at:

Insufficient ventilation.

exceeding exposure limit values

Suitable respiratory protective equipment: Particle filter device (DIN EN 143) Type: P3

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190).

Environmental exposure controls

No special environmental measures are necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	solid	
Colour:	metallic, silver	
Odour:	odourless	
pH-Value:		not applicable

Changes in the physical state

Melting point:		not determined
Initial boiling point and boiling range:		not determined
Sublimation point:		not determined
Softening point:		not determined
Flash point:		not determined

Flammability

Solid:		not determined
--------	--	----------------

Explosive properties

none

Lower explosion limits:		not determined
Upper explosion limits:		not determined
Ignition temperature:		not determined

Auto-ignition temperature

Solid:		not determined
--------	--	----------------

Decomposition temperature:		not determined
----------------------------	--	----------------

Oxidizing properties

none

Vapour pressure:		not determined
Density:		not determined
Bulk density:		not determined
Water solubility:		insoluble

Solubility in other solvents

insoluble

Viscosity / dynamic:		not determined
----------------------	--	----------------

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 7 of 11

Viscosity / kinematic: not determined

9.2. Other information

Solid content: not determined

SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

10.4. Conditions to avoid

No information available.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

Can be released in case of fire: Metal oxide smoke, toxic

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicokinetics, metabolism and distribution

No information available.

Acute toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
7439-92-1	lead massive [particle diameter >= 1 mm]				
	oral	LD50 > 2000 mg/kg	Rat	Study report (2003)	OECD Guideline 423
	dermal	LD50 > 2000 mg/kg	Rat	Study report (2003)	OECD Guideline 402
7440-31-5	tin				
	oral	LD50 >2000 mg/kg	Rat	ECHA Dossier	
	dermal	LD50 >2000 mg/kg	Rat	ECHA Dossier	
	inhalation (4 h) aerosol	LC50 (>4,75) mg/l	Rat	ECHA Dossier	
7440-22-4	silver				
	oral	LD50 >2000 mg/kg	Rat	ECHA Dossier	
	dermal	LD50 >2000 mg/kg	Rat	ECHA Dossier	
	inhalation (4 h) aerosol	LC50 >5,16 mg/l	Rat	ECHA Dossier	
7440-50-8	copper				

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 8 of 11

	inhalation (4 h) aerosol	LC50 mg/l	>5,11	Rat	ECHA Dossier	
--	--------------------------	--------------	-------	-----	--------------	--

Irritation and corrosivity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation: Not an irritant.

Serious eye damage/eye irritation: Not an irritant.

Sensitising effects

Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation: not sensitising.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Specific effects in experiment on an animal

No data available

SECTION 12: Ecological information**12.1. Toxicity**

No data available

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No indication of bioaccumulation potential.

BCF

CAS No	Chemical name	BCF	Species	Source
7439-92-1	lead massive [particle diameter >= 1 mm]	40000	Asellus meridianus	Freshwater Biology 7

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

No data available

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Advice on disposal**

Dispose of waste according to applicable legislation. Consult the local waste disposal expert about waste disposal. Non-contaminated packages may be recycled. According to EAKV, allocation of waste identity numbers/waste descriptions must be carried out in a specific way for every industry and process.

Control report for waste code/ waste marking according to EAKV:

Waste disposal number of waste from residues/unused products

160303 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; inorganic wastes containing hazardous substances; hazardous waste

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 9 of 11

Waste disposal number of used product

160303 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; inorganic wastes containing hazardous substances; hazardous waste

Waste disposal number of contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information**Land transport (ADR/RID)**

14.1. UN number: Not restricted
14.2. UN proper shipping name: Not restricted
14.3. Transport hazard class(es): Not restricted
14.4. Packing group: Not restricted

Inland waterways transport (ADN)

14.1. UN number: Not restricted
14.2. UN proper shipping name: Not restricted
14.3. Transport hazard class(es): Not restricted
14.4. Packing group: Not restricted

Marine transport (IMDG)

14.1. UN number: Not restricted
14.2. UN proper shipping name: Not restricted
14.3. Transport hazard class(es): Not restricted
14.4. Packing group: Not restricted

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: Not restricted
14.2. UN proper shipping name: Not restricted
14.3. Transport hazard class(es): Not restricted
14.4. Packing group: Not restricted

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: no

14.6. Special precautions for user

Not restricted

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not restricted

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 63: lead massive [particle diameter \geq 1 mm]

Information according to 2012/18/EU Not subject to 2012/18/EU (SEVESO III)
(SEVESO III):

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 10 of 11

Additional information

The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].
REACH 1907/2006 Appendix XVII, No: 63

National regulatory information

Employment restrictions: Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe employment restrictions for women of child-bearing age.

Water contaminating class (D): 1 - slightly water contaminating

Additional information

Observe technical data sheet.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information**Changes**

Rev. 1.00; 22.05.2015, Initial release
Rev.1.1; 16.11.2016, Indication of changes - chapter: 1, 2, 3, 16.
Rev. 2,0 ; 13.04.2018, Changes in chapter: 2,3, 15.
Rev. 2,1 ; 03.07.2018, Changes in chapter: 3.

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route
CAS Chemical Abstracts Service
DNEL: Derived No Effect Level
IARC: INTERNATIONAL AGENCY FOR RESEARCH ON CANCER

IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
ICAO: International Civil Aviation Organization
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
GefStoffV: Gefahrstoffverordnung (Ordinance on Hazardous Substances, Germany)
LOAEL: Lowest observed adverse effect level
LOAEC: Lowest observed adverse effect concentration
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
NOAEL: No observed adverse effect level
NOAEC: No observed adverse effect level
NTP: National Toxicology Program
N/A: not applicable
OSHA: Occupational Safety and Health Administration
PNEC: predicted no effect concentration
PBT: Persistent bioaccumulative toxic
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
SARA: Superfund Amendments and Reauthorization Act
SVHC: substance of very high concern
TRGS Technische Regeln fuerGefahrstoffe
TSCA: Toxic Substances Control Act
VOC: Volatile Organic Compounds

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 03.07.2018

Product code: 950203

Page 11 of 11

VwVwS: Verwaltungsvorschrift wassergefährdender Stoffe

WGK: Wassergefährdungsklasse

Classification for mixtures and used evaluation method according to Regulation (EC) No. 1272/2008 [CLP]

Classification	Classification procedure
Repr. 1A; H360FD	Calculation method
Lact.; H362	Calculation method
STOT RE 1; H372	Calculation method

Relevant H and EUH statements (number and full text)

H360FD	May damage fertility. May damage the unborn child.
H362	May cause harm to breast-fed children.
H372	Causes damage to organs through prolonged or repeated exposure.

Further Information

Classification according EC regulation 1272/2008 (CLP): - Classification procedure:

Health hazards: Calculation method.

Environmental hazards: Calculation method.

Physical hazards: On basis of test data. and / or calculated and / or estimated.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)