

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 1 of 12

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Further trade namespossible alloys: Sn60Pb40; Sn63Pb37; Sn64Pb36; Sn60Pb38Cu2; Sn60Pb38Ag2; Sn60Pb36Ag4;
Sn62Pb36Ag2; Pb60Sn40; Pb90Sn10; Pb62Sn27Ag3; Pb93Sn5Ag2; Pb95,5Sn3Ag1,5

2220; 3135; B2012; 26Q; 32Q; B211; Cobar 393

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Solder wire

Uses advised against

any non-intended use.

1.3. Details of the supplier of the safety data sheet

Company name:	Balver Zinn Josef Jost GmbH & Co. KG	
Street:	Blintroper Weg 11	
Place:	D-58802 Balve	
Telephone:	+49 2375 915-0	Telefax: +49 2375 915-1700
Responsible Department:	sds@balverzinn.com	

1.4. Emergency telephone number: Chemtrec: +44(0) 870-8200418**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Regulation (EC) No. 1272/2008**

Hazard categories:

Acute toxicity: Acute Tox. 4

Acute toxicity: Acute Tox. 4

Reproductive toxicity: Repr. 1A

Specific target organ toxicity - repeated exposure: STOT RE 2

Hazardous to the aquatic environment: Aquatic Acute 1

Hazardous to the aquatic environment: Aquatic Chronic 1

2.2. Label elements**Additional advice on labelling**

Labelling according to Regulation (EC) No. 1272/2008 [CLP]: none

For this product, a hazard label is not required according to section 1.3.4 of the CLP regulation.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

No risks worthy of mention. Please observe the information on the safety data sheet at all times.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Solder wire

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 2 of 12

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification according to Regulation (EC) No. 1272/2008 [CLP]			
7439-92-1	lead			30 - 95 %
	231-100-4	082-001-00-6		
	Repr. 1A, Acute Tox. 4, Acute Tox. 4, STOT RE 2, Aquatic Acute 1, Aquatic Chronic 1; H360Df H302 H332 H373 H400 H410			
7440-31-5	tin			2 - 65 %
	231-141-8			
7440-22-4	silver			0,2 - 5 %
	231-131-3		01-2119555669-21	
7440-50-8	copper			0 - 5 %
	231-159-6			
65997-06-0	Rosin, hydrogenated			1 - < 5 %
	266-041-3			

Full text of H and EUH statements: see section 16.

Further Information

Product does not contain listed SVHC substances > 0,1 % according to Regulation (EC) No. 1907/2006 Article 59 (REACH)

SECTION 4: First aid measures

4.1. Description of first aid measures**General information**

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

After inhalation

In case of accident by inhalation: remove casualty to fresh air and keep at rest. When in doubt or if symptoms are observed, get medical advice.

After contact with skin

No special measures are necessary.

The melted product can cause severe burns. After contact with molten product, cool skin area rapidly with cold water. Burns caused by molten material must be treated clinically.

After contact with eyes

No special measures are necessary.

After ingestion

No special measures are necessary.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 3 of 12

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Sand
Extinguishing powder
D -powder

Unsuitable extinguishing media

Extinguishing media which must not be used for safety reasons:
Water
High power water jet
Water spray jet

5.2. Special hazards arising from the substance or mixture

Can be released in case of fire: Gas/vapours, irritant. Carbon monoxide Carbon dioxide (CO₂). Nitrogen oxides (NO_x). Metal oxide smoke, toxic

5.3. Advice for firefighters

In case of fire and/or explosion do not breathe fumes.
Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

See protective measures under point 7 and 8.

6.2. Environmental precautions

No special measures are necessary.

6.3. Methods and material for containment and cleaning up

Take up mechanically, placing in appropriate containers for disposal.
Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7
Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

If local exhaust ventilation is not possible or not sufficient, the entire working area must be ventilated by technical means. Process within closed systems.
Do not breathe smoke. Do not breathe dust.

Advice on protection against fire and explosion

No special fire protection measures are necessary.

Further information on handling

General protection and hygiene measures: See section 8.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

No special measures are necessary.

Advice on storage compatibility

Do not store together with: Explosives. Oxidizing solids. Oxidizing liquids. Radioactive substances. Infectious

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 4 of 12

substances.

7.3. Specific end use(s)

refer to chapter 1.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
7440-50-8	Copper, dusts and mists (as Cu)	-	1		TWA (8 h)	WEL
		-	2		STEL (15 min)	WEL
7440-50-8	Copper, fume	-	0.2		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL
-	Lead other than lead alkyls	-	0.15		TWA (8 h)	CLAW
		-	-		STEL (15 min)	CLAW
7440-22-4	Silver, metallic	-	0.1		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 5 of 12

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
7440-31-5	tin			
Consumer DNEL, long-term		inhalation	systemic	3,476 mg/m ³
Consumer DNEL, acute		inhalation	systemic	3,476 mg/m ³
Worker DNEL, long-term		inhalation	systemic	11,75 mg/m ³
Worker DNEL, acute		inhalation	systemic	11,75 mg/m ³
Consumer DNEL, long-term		dermal	systemic	80 mg/kg bw/day
Worker DNEL, acute		dermal	systemic	133,3 mg/kg bw/day
Consumer DNEL, acute		dermal	systemic	80 mg/kg bw/day
Worker DNEL, long-term		dermal	systemic	133,3 mg/kg bw/day
Consumer DNEL, acute		oral	systemic	80 mg/kg bw/day
Consumer DNEL, long-term		oral	systemic	80 mg/kg bw/day
7440-22-4	silver			
Consumer DNEL, long-term		oral	systemic	1,2 mg/kg bw/day
Worker DNEL, long-term		inhalation	systemic	0,1 mg/m ³
Consumer DNEL, long-term		inhalation	systemic	0,04 mg/m ³
7440-50-8	copper			
Worker DNEL, acute		dermal	systemic	273 mg/kg bw/day
Consumer DNEL, acute		dermal	systemic	273 mg/kg bw/day
Consumer DNEL, acute		inhalation	systemic	20 mg/m ³
Worker DNEL, long-term		inhalation	local	1 mg/m ³
Consumer DNEL, long-term		dermal	systemic	137 mg/kg bw/day
Worker DNEL, long-term		dermal	systemic	137 mg/kg bw/day
Worker DNEL, acute		inhalation	systemic	20 mg/m ³
Consumer DNEL, long-term		inhalation	local	1 mg/m ³

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 6 of 12

PNEC values

CAS No	Substance	Value
Environmental compartment		
7440-22-4	silver	
Soil		1,41 mg/kg
Freshwater		0,00004 mg/l
Marine sediment		438,13 mg/kg
Freshwater sediment		438,13 mg/kg
Marine water		0,00086 mg/l
Micro-organisms in sewage treatment plants (STP)		0,025 mg/l
7440-50-8	copper	
Freshwater sediment		87 mg/kg
Marine water		0,0052 mg/l
Freshwater		0,0078 mg/l
Marine sediment		678 mg/kg
Micro-organisms in sewage treatment plants (STP)		0,23 mg/l
Soil		65 mg/kg

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.
Process within closed systems.

Protective and hygiene measures

Keep away from food, drink and animal feedingstuffs. Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff. Use protective skin cream before handling the product.

Eye/face protection

Wear eye/face protection.

Hand protection

Wear suitable gloves.
for coarse soldering works: heat insulating.
The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.
In the case of wanting to use the gloves again, clean them before taking off and air them well. Before using check leak tightness / impermeability.
For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Protective clothing (heat-resistant)

Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required.
Respiratory protection necessary at:
insufficient ventilation.
exceeding exposure limit values
Suitable respiratory protective equipment: Particle filter device (DIN EN 143) Type: P3

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 7 of 12

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190).

Environmental exposure controls

No special environmental measures are necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: solid
Colour: metallic, silver
Odour: odourless

Test method

pH-Value: not applicable

Changes in the physical state

Melting point: not determined
Initial boiling point and boiling range: not determined
Sublimation point: not determined
Softening point: not determined
Flash point: not determined

Flammability

Solid: not determined

Explosive properties

none

Lower explosion limits: not determined
Upper explosion limits: not determined
Ignition temperature: not determined

Auto-ignition temperature

Solid: not determined

Decomposition temperature: not determined

Oxidizing properties

none

Vapour pressure: not determined

Density: not determined

Bulk density: not determined

Water solubility: insoluble

Solubility in other solvents

insoluble

Viscosity / dynamic: not determined

Viscosity / kinematic: not determined

9.2. Other information

Solid content: not determined

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 8 of 12

SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

Stable under normal storage and handling conditions.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

10.4. Conditions to avoid

No information available.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

Can be released in case of fire: Metal oxide smoke, toxic

SECTION 11: Toxicological information

11.1. Information on toxicological effects**Toxicokinetics, metabolism and distribution**

No information available.

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) 526,3 mg/kg; ATE (inhalative vapour) 11,58 mg/l; ATE (inhalative aerosol) 1,579 mg/l

CAS No	Chemical name			
	Exposure route	Dose	Species	Source
7439-92-1	lead			
	oral	ATE 500 mg/kg		
	inhalative vapour	ATE 11 mg/l		
	inhalative aerosol	ATE 1,5 mg/l		
7440-31-5	tin			
	oral	LD50 >2000 mg/kg	Rat	ECHA Dossier
	dermal	LD50 >2000 mg/kg	Rat	ECHA Dossier
	inhalative (4 h) aerosol	LC50 (>4,75) mg/l	Rat	ECHA Dossier
7440-22-4	silver			
	oral	LD50 >2000 mg/kg	Rat	ECHA Dossier
	dermal	LD50 >2000 mg/kg	Rat	ECHA Dossier
	inhalative (4 h) aerosol	LC50 >5,16 mg/l	Rat	ECHA Dossier
7440-50-8	copper			
	inhalative (4 h) aerosol	LC50 >5,11 mg/l	Rat	ECHA Dossier

Irritation and corrosivity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation: Not an irritant.

Serious eye damage/eye irritation: Not an irritant.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 9 of 12

Sensitising effects

Based on available data, the classification criteria are not met.
Respiratory or skin sensitisation: not sensitising.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Specific effects in experiment on an animal

No data available

SECTION 12: Ecological information**12.1. Toxicity**

No data available

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No indication of bioaccumulation potential.

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

No data available

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Advice on disposal**

Dispose of waste according to applicable legislation. Consult the appropriate local waste disposal expert about waste disposal. Non-contaminated packages may be recycled. According to EAKV, allocation of waste identity numbers/waste descriptions must be carried out in a specific way for every industry and process.
Control report for waste code/ waste marking according to EAKV:

Waste disposal number of waste from residues/unused products

160303 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; inorganic wastes containing hazardous substances
Classified as hazardous waste.

Waste disposal number of used product

160303 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; inorganic wastes containing hazardous substances
Classified as hazardous waste.

Waste disposal number of contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances
Classified as hazardous waste.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 10 of 12

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information**Land transport (ADR/RID)**

14.1. UN number:	Not restricted
14.2. UN proper shipping name:	Not restricted
14.3. Transport hazard class(es):	Not restricted
14.4. Packing group:	Not restricted

Inland waterways transport (ADN)

14.1. UN number:	Not restricted
14.2. UN proper shipping name:	Not restricted
14.3. Transport hazard class(es):	Not restricted
14.4. Packing group:	Not restricted

Marine transport (IMDG)

14.1. UN number:	Not restricted
14.2. UN proper shipping name:	Not restricted
14.3. Transport hazard class(es):	Not restricted
14.4. Packing group:	Not restricted

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number:	Not restricted
14.2. UN proper shipping name:	Not restricted
14.3. Transport hazard class(es):	Not restricted
14.4. Packing group:	Not restricted

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: no

14.6. Special precautions for user

Not restricted

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not restricted

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 63: lead

Information according to 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

Additional information

The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].

REACH 1907/2006 Appendix XVII, No: 63

National regulatory information

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 11 of 12

Employment restrictions: Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe employment restrictions for women of child-bearing age.

Water contaminating class (D): 1 - slightly water contaminating

Additional information

Observe technical data sheet.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information**Changes**

Rev. 1.00; 22.05.2015, Initial release

Rev.1.1; 16.11.2016, Indication of changes - chapter: 1, 2, 3, 16.

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route

CAS Chemical Abstracts Service

DNEL: Derived No Effect Level

IARC: INTERNATIONAL AGENCY FOR RESEARCH ON CANCER

International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organization

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

GefStoffV: Gefahrstoffverordnung (Ordinance on Hazardous Substances, Germany)

LOAEL: Lowest observed adverse effect level

LOAEC: Lowest observed adverse effect concentration

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

NOAEL: No observed adverse effect level

NOAEC: No observed adverse effect level

NTP: National Toxicology Program

N/A: not applicable

OSHA: Concerning the International Transport of Dangerous Goods by Rail)

PNEC: predicted no effect concentration

PBT: Persistent bioaccumulative toxic

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

SARA: Superfund Amendments and Reauthorization Act

SVHC: substance of very high concern

TRGS Technische Regeln für Gefahrstoffe

TSCA: Toxic Substances Control Act

VOC: Volatile Organic Compounds

VwVwS: Verwaltungsvorschrift wassergefährdender Stoffe

WGK: Wassergefährdungsklasse

Relevant H and EUH statements (number and full text)

H302 Harmful if swallowed.

H332 Harmful if inhaled.

H360Df May damage the unborn child. Suspected of damaging fertility.

H373 May cause damage to organs through prolonged or repeated exposure.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Leaded Solder Wire Alloy based on Tin-Lead or Lead-Tin with Resin based Flux

Revision date: 16.11.2016

Product code: 950203

Page 12 of 12

H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.

Further Information

Classification according EC regulation 1272/2008 (CLP): - Classification procedure:

Health hazards: Calculation method.

Environmental hazards: Calculation method.

Physical hazards: On basis of test data. and / or calculated and / or estimated.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)